

Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10

Revised: 2024/09/17

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

IJ Primer PR-100

Product Description

PR100-Z-BA / SPC-0731 / SPC-0732

Product Use

IJ Ink Primer of UV Cure ink

Restrictions on Use

Use in accordance with supplier's recommendations.

Manufacturer Information

Mimaki Engineering Co., Ltd

2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 Japan

Phone: +81-268-64-2413

Importer / Distributor Information

MIMAKI AUSTRALIA PTY LTD.

Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia

Phone: +61-2-8036-4500

Emergency telephone number

+61 2 8014 4558 (within Australia only)

18000 74234 (within Australia only)

+65 3158 1074

Section 2 - HAZARDS IDENTIFICATION

Classified to Globally Harmonised System of Classification and Labelling of Chemicals, Third revised edition, published by the United Nations as modified under Schedule 6 of the Work Health and Safety Regulation. **GHS Classification**

Skin Corrosion/Irritation - Category 2

Serious Eye Damage/Eye Irritation - Category 2A

Skin Sensitization - Category 1A

Reproductive Toxicity - Category 2

Specific Target Organ Toxicity - Single Exposure - Category 3

Specific Target Organ Toxicity - Repeated Exposure - Category 2 (Central Nervous System, blood, respiratory system, thyroid gland)

Hazardous to the Aquatic Environment - Acute - Category 1

Hazardous to the Aquatic Environment - Chronic - Category 1

GHS Label Elements

Symbol(s)



Signal Word Warning

Hazard Statement(s)



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10 Revised: 2024/09/17

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Very toxic to aquatic life with long lasting effects.

Precautionary Statement(s)

Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Use only outdoors or in a well-ventilated area.

Use Personal Protective equipment as required.

Wear protective gloves/protective clothing/eye protection/face protection.

Do not breathe dust/fume/gas/mist/vapours/spray.

Wash thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

Response

IF exposed or concerned: Get medical advice/attention.

IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

Collect spillage.

Storage

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Potential Environmental Effects

Very toxic to aquatic life with long lasting effects.

Other Hazards Which Do Not Result in Classification

None known.

Main Symptoms and Emergency Overview

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
5888-33-5	2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-	40-50



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10 Revised: 2024/09/17

Trade Secret	Acryl acid ester	30-40
75980-60-8	Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	5-15
103-11-7	2-Ethylhexyl acrylate	5-<10
Trade Secret	Additive	0.1-1

Section 4 - FIRST AID MEASURES

Inhalation

Remove person to fresh air and keep comfortable for breathing. Give artificial respiration if not breathing. Call a POISON CENTER or doctor/physician.

Skin

Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before re-use.

Eves

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If irritation or pain persists after fifteen minutes of eye irrigation, seek medical attention.

Ingestion

If swallowed, get medical attention. If vomiting occurs, keep head lower than hips to help prevent aspiration.

Most Important Symptoms/Effects

Symptoms: Immediate

skin irritation, eye irritation, allergic skin reaction, respiratory tract irritation

Symptoms: Delayed

allergic skin reaction, reproductive effects, central nervous system damage, blood disorders, respiratory system damage, thyroid effects

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

carbon dioxide, regular dry powder, regular dry chemical, water spray, alcohol resistant foam

Unsuitable Extinguishing Media

Do not scatter spilled material with high-pressure water streams.

Special Hazards Arising from the Chemical

Irritating fumes and gases may be released upon thermal processing or during combustion.

Hazardous Combustion Products

oxides of carbon

Special Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Fire Fighting Measures

Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products.

Hazchem/Emergency Action Code

2Z



Product Name: IJ Primer PR-100 SDS No. 037-0052145 First issue: 2017/05/10

First issue: 2017/05/10 Revised: 2024/09/17

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Environmental Precautions

Avoid release to the environment.

Methods and Materials for Containment and Cleaning Up

Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray. Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapor or mist. Use only outdoors or in a well-ventilated area. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Conditions for Safe Storage, Including any Incompatibilities

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Incompatible Materials

oxidizing materials, acids, bases, peroxides

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Australia and ACGIH have not developed exposure limits for any of this product's components.

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Engineering Controls

Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection

Wear splash resistant safety goggles with a faceshield.

Skin Protection

Wear appropriate chemical resistant clothing.

Respiratory Protection

Consult with a health and safety professional for specific respirators appropriate for your use.

Glove Recommendations

Wear appropriate chemical resistant gloves.

Protective Materials

Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance Pale yellow clear	Physical State	liquid
------------------------------	----------------	--------



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10

Revised: 2024/09/17

	liquid			
Odor	unique odor	Color	Pale yellow, clear	
Odor Threshold	Not available	рН	Not available	
Melting Point	Not available	Boiling Point	Not available	
Boiling Point Range	Not available	Freezing point	Not available	
Evaporation Rate	Not available	Flammability (solid, gas)	Not available	
Autoignition Temperature	Not available	Flash Point	>93 °C	
Lower Explosive Limit	Not available	Decomposition temperature	Not available	
Upper Explosive Limit	Not available	Decomposition temperatureNot availableVapor PressureNot available		
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	1.03 (25 °C)	
Water Solubility	Not available	Partition coefficient: n- octanol/water	Not available	
Viscosity	19 ±3 mPa · s (25 °C)	Kinematic viscosity	Not available	
Solubility (Other)	Not available	Density	Not available	
Physical Form	liquid	Molecular Weight	Not available	

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable under normal conditions of use.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid flames, sparks, and other sources of ignition. Avoid contact with incompatible materials.

Incompatible Materials

oxidizing materials, acids, bases, peroxides

Hazardous decomposition products

oxides of carbon

Section 11 - TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure Inhalation

irritation, headache, respiratory system damage



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10 Revised: 2024/09/17

Skin Contact

irritation, allergic skin reaction

Eve Contact

irritation

Ingestion

vomiting, nausea

Acute and Chronic Toxicity

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- (5888-33-5)

Oral LD50 Rat 4890 mg/kg

2-Ethylhexyl acrylate (103-11-7)

Oral LD50 Rat 4435 mg/kg

Dermal LD50 Rabbit 7522 mg/kg

Product Toxicity Data

Acute Toxicity Estimate

Dermal	> 2000 mg/kg
Oral	> 2000 mg/kg

Immediate Effects

skin irritation, eye irritation, allergic skin reaction, respiratory tract irritation

Delayed Effects

allergic skin reaction, reproductive effects, central nervous system damage, blood disorders, respiratory system damage, thyroid effects

Irritation/Corrosivity Data

skin irritation, eye irritation

Respiratory Sensitization

No information available for the product.

Dermal Sensitization

May cause an allergic skin reaction.

Component Carcinogenicity

2-Ethylhexyl acrylate	103-11-7
IARC:	Monograph 60 [1994] (Group 3 (not classifiable))

Germ Cell Mutagenicity

No information available for the product.

Reproductive Toxicity

Available data characterizes components of this product as reproductive hazards.

Specific Target Organ Toxicity - Single Exposure

respiratory tract

Specific Target Organ Toxicity - Repeated Exposure

central nervous system, blood, respiratory system, thyroid gland

Aspiration hazard

Not expected to be an aspiration hazard.

Medical Conditions Aggravated by Exposure

No information available for the product.

Section 12 - ECOLOGICAL INFORMATION



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10 Revised: 2024/09/17

Ecotoxicity

Very toxic to aquatic life with long lasting effects.

Component Analysis - Aquatic Toxicity

2-Ethylhexyl acrylate	103-11-7
Algae:	EC50 72 h Desmodesmus subspicatus 44 mg/L IUCLID ; EC50 96 h Desmodesmus subspicatus 47 mg/L IUCLID
Invertebrate:	EC50 48 h Daphnia magna 17.45 mg/L IUCLID

Persistence and Degradability

No information available for the product.

Bioaccumulative Potential

No information available for the product.

Mobility in soil

No information available for the product.

Other adverse effects

No additional information is available.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable regulations.

Section 14 - TRANSPORT INFORMATION

ADG Information:

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Contains: 2-

Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-)

Hazard Class: 9 UN#: UN3082 Packing Group: III Required Label(s): 9

IATA Information:

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (Contains: 2-

Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-)

Hazard Class: 9 UN#: UN3082 Packing Group: III Required Label(s): 9 Special Provision: A197 *1

ICAO Information:

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (Contains: 2-

Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-)

Hazard Class: 9 UN#: UN3082 Packing Group: III Required Label(s): 9



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10

First issue: 2017/05/10 Revised: 2024/09/17

IMDG Information:

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (Contains: 2-

Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-)

Hazard Class: 9 UN#: UN3082 Packing Group: III Required Label(s): 9 Special Provision: 2.10.2.7 *1

Component Marine Pollutants (IMDG)

Not a marine pollutant.

International Bulk Chemical Code

This material contains one or more of the following chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

2-Ethylhexyl acrylate	103-11-7
IBC Code:	Category Y

Transportation Special Precautions

No information available for the product.

Hazchem/Emergency Action Code

2Z

Section 15 - REGULATORY INFORMATION

Australia Regulations

Work Health and Safety Regulations - Prohibited Carcinogens

No component(s) are listed on the Prohibited Carcinogens list.

Work Health and Safety Regulations - Restricted Carcinogens

No component(s) are listed on the Restricted Carcinogens list.

Work Health and Safety Regulations - Restricted Hazardous Chemicals

No component(s) are listed on the Restricted Hazardous Chemicals list

Australia Work Health and Safety Regulations - Hazardous Chemicals Requiring Health Monitoring None of this product's components are on the list.

Component Analysis - Inventory

2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- (5888-33-5)

US	CA	EU	AU	РН	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

Acryl acid ester (Trade Secret)

US	CA	EU	AU	РН		JP - ISHL		KR KECI - Annex 2	REACH	CN	NZ	MX	TW	
----	----	----	----	----	--	--------------	--	----------------------	-------	----	----	----	----	--

^{*1} Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is excepted from Dangerous Goods regulations-- see UN Special Provision.



Product Name: IJ Primer PR-100

SDS No. 037-O052145
First issue: 2017/05/10
Revised: 2024/09/17

Yes	NSL EI	N Yes	No	Yes	No	Yes	No	No	Yes	Yes	No	Yes
-----	--------	-------	----	-----	----	-----	----	----	-----	-----	----	-----

Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide (75980-60-8)

US	CA	EU	AU	РН	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

2-Ethylhexyl acrylate (103-11-7)

US	CA	EU	AU	РН	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	Yes

Additive (Trade Secret)

US	CA	EU	AU	РН		JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
No	No	No	No	No	No	No	No						

Section 16 - OTHER INFORMATION

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU -Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA -California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CFR - Code of Federal Regulations (US); CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG -Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN -European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA -Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL -Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIstsTM -ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL -Maximum Exposure Limits; MX - Mexico; NDSL - Non-Domestic Substance List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade



Product Name: IJ Primer PR-100 SDS No. 037-O052145 First issue: 2017/05/10 Revised: 2024/09/17

Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

Disclaimer:

The information set forth in this Safety Data Sheet does not purport to be all-inclusive and should be used only as a guide. While the information and recommendations set forth herein are believed to be accurate, the company makes no warranty regarding such information and recommendations and disclaims all liability from reliance thereon.

First issue: 2017/05/10 Revised: 2024/09/17